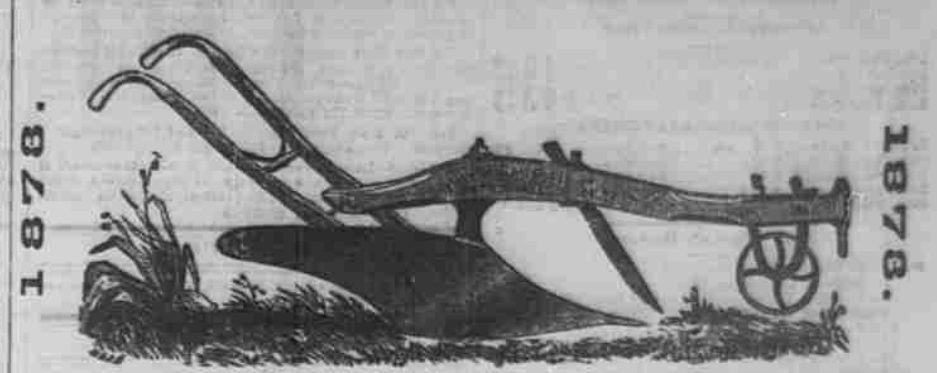


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HAWAIIAN GAZETTE

Iron shipbuilding in the United States.

Wonderful Progress of the Business.

[From the N. Y. Journal of Commerce.]

The war of 1812-5 and the destruction of our vessels at sea, the change from wood to iron as a material for construction, and the advanced price of materials and labor consequent upon a protective tariff, drove the magnificent American wooden clipper ship from the sea and put in its stead the Clyde iron steamer. Our shipbuilders became ship chandlers, and their employees became factory operatives and mechanics, because every art flourished but the one in which they had been reared.

A representative of the Journal of Commerce has gathered the following interesting statements from a conversation with Mr. John Roach, who is now the largest iron shipbuilder in the United States. Let him tell the story of iron shipbuilding, for he tells it well. He leads us from its recent infancy to its present great prosperity. In manufacturing ships, he was asked.

CAN WE COMPETE WITH ENGLAND?

"Certainly," said Mr. Roach.

"But how?"

"Take this list, and see. I have at my works on the East river (the Morgan works), and at Chester on the Delaware, 3,300 men employed, working as hard as they can, with a prospect of work for their lifetime and a desire on my part to employ more men. Here is what I am doing. No ships were built two years ago. Within eighteen months I have put in the water, or have now in the way of construction, the following vessels: Two immense steamers, each 425 feet long, 45 feet beam, 33 feet depth of hold, speed 15 knots, tonnage 5,000 tons each. Two just finished, length 300 feet, depth 24, beam 42, tonnage 2,800 each. Four, length 265 feet each, beam 36, depth 22, tonnage 1,700 each. One vessel 300 feet long, beam 35, depth 21, tonnage 1,700. One vessel length 220, beam 26, depth 16, tonnage 1,300. One vessel 195 feet long, beam 33, depth 19, tonnage 1,400. One vessel 195 feet long, beam 33, depth 18, tonnage 1,100 making in all 27,400 tons of iron shipping. Do you suppose I could get the orders for those vessels unless I could compete with shipbuilding on the Clyde? And you must remember that while I am doing more business in my line than any one in the country, I am only one iron shipbuilder. There are several others, and I think they are all doing well. I consider this a great achievement on the part of the iron shipbuilders, especially because they receive no aid from the government."

"But the tariff on ships, you know, is absolutely prohibitory. Only two classes of things are prohibited under our customs laws: One, ships; the other, articles of an obscene nature."

"I know that practical shipbuilders care little about the tariff."

"How then did you get along so well?"

"You must first understand that CONGRESS BOTHERED US TO DEATH, and then I will tell you how we succeeded. The government needed vessels during the war, and bought or hired them indiscriminately. Once an officer of army or navy got his spyglass on a vessel it was pressed into service. The owners, as a rule, did not complain, because they were well paid. But the government, one way or another, did its part to wear out our merchant marine. Of course, great principles of decay did the rest. Following this, scheme after scheme was brought before Congress to aid lines of steamers and aid shipbuilding."

"But you were one of those who had schemes?"

"Yes, and why? I saw that there was danger of Congress passing a bill admitting ships free of duty; and why should the shipbuilding interests be sacrificed when all others were protected by a tariff? Our industry died; all others prospered. My whole object was to defeat free ships. I had no idea that any bill I framed would pass Congress, but I hoped that I would draw the minds of the members off from the free-ship bill by debate that would ensue on the bills of aid. I did not expect aid from Congress. I never feared anything but the passage of a free-ship bill."

"Suppose they should pass a free-ship bill now?"

"To pass a FREE-SHIP BILL WOULD NOT HURT US, unless the Clyde men should make a combination."

"What do you mean by that?"

"I mean that it is usual for the large manufacturer of Great Britain to undersell Americans who seem prosperous even if money is lost in large sums, because it decreases competition and the loss is made up by high prices immediately following. If you let us alone a few years you may abolish all the navigation laws and we can compete with the world. Were it not for the fear of such combination on the Clyde, I would hold up both hands and say, 'Now come on with your free ships, we are ready for you, because we can make ships better and as cheap as they, but the world does not know it yet. Now I will let you into the secret of my success, and I have no doubt others have had the same experience. There were no shipbuilding mechanics eighteen months ago. They had gone glimmering through the dream of things that were, and we could not find them. I had a contract to build iron ships and I felt that trouble. Congress had spent two or three hundred thousand dollars to try to learn the cause for the decline of American commerce and to investigate the subjects associated

with it, and with the object of developing a practical method of giving assistance to shipbuilders. But Congress utterly failed. I went to Europe when I believed Congress was sick of the matter, and I was right in my supposition. I went along the Clyde, and there I learned the art of shipbuilding as the English developed it since I built ships. I left the masters and asked the foremen their views about improvements that were suggested by each man's experience, and convinced myself on several essential points. I rejected from my mind all machinery that had not improvements of value on it, and remembered the new and most approved machines. I took into account the hours and wages of labor, cost of yards machinery, &c. I came back determined to commence business, went to the Delaware river to select a site for the yard, and found it at Chester. Unless you were a practical shipbuilder it would be useless for me to explain the details of improved machinery, but I got rid of every machine I owned, and bought new. I save an immense number of hands by the operation, and save relatively more hands than any of the English shipbuilders do, because I adopted after thorough trial labor-saving machinery that they have recently adopted. I expect to adopt in the future. So I am ahead of them in that. They are slow, and want to use their old machinery for awhile. Meantime they said we could not get skilled labor. I had bought 23 acres at Chester, and fitted it up with the most approved labor-saving machinery. After I got it in I found that my land and machinery together, in that highly advantageous position, cost me less than the bare land itself, sufficient to conduct the business I have, would cost on that little Clyde. Thus I employ only half the capital. Why, just think of it. We have 80 miles of river front, from Trenton to the breakers, on both sides of the Delaware river, but you can buy by the acre at low prices, \$10, \$100, and \$200 an acre, except at the cities of Philadelphia and Camden. These sites for yards are accessible by railroad and navigable water from the coal and iron mines right up to the dock or gate. At my place I have a down grade, and the Philadelphia and Baltimore Railroad Company have put rails into the docks. Every day they bring in ton after ton of iron and coal, and run the cars up to the shops, where they dump it. Then they send locomotives down the yard after the empty cars and take them out. I don't use a car in a yard. The cars run to the shops without power. Let off the brakes and they go. I knew I could get the labor. I took foremen from the old shops. Then I made up my force from the shipbuilders of the Delaware and the farm hands in the country, and I have to-day as good a shipbuilding force as can be found on the Clyde, as witness the ships I have built. They have had eighteen months' training by good foremen at labor-saving machinery, and they will never fish for shad again. I made ship-joiners of carpenters, and timber-men of wood-choppers; the former did splendidly, and the latter handled the broadsword with surprise and accuracy. Workers of iron worked under the minds of masters. They were men of brains, and that was all I wanted."

Foreign News.

Secretary Fish, Sept. 10, paid into the U. S. treasury all the Geneva award money—\$15,500.00. Nothing now remains but for the Government, under act of Congress, to pay it to the individual claimants, or for the latter to give some plan for spending it.

Governor Washburn was last evening, Sept. 10, re-elected by the Worcester Convention by acclamation. Butler having made a speech withdrawing his name.

The first resolution of the Massachusetts Republican Convention, denouncing the salary grab, the second asks the President to prevent any Federal official from interfering by virtue of his office, in State politics. Another resolution declares for clean transportation, and that Congress and the State Legislatures have abundant constitutional power to regulate railroads so as to compel them to carry at reasonable rates.

Malta is carried for the Republicans by about 10,000 majority—a falling off of nearly 60 per cent from the majority of last year.

October 10th was observed by Sabbath Schools throughout the world as a day of prayer for Sabbath Schools.

Loss of Two Greenland Whalers.—The schooner Abbie Bradford at New Bedford from Hudson's Bay, reports the loss of two whalers of that port, and her home a portion of the crew of one of them.

The particulars are as follows: On the 14th of September, 1872, the bark Oriskany, of anchor near Marble Island, Hudson's Bay, parted her cables and drifted ashore on the ice, and was lost. The crew of the Oriskany consisted of 500 barrels of oil and 11,000 pounds of bone, most of which was lost. From exposure and want of proper food, the men were attacked with scurvy. The winter was fairly cold, being the most severe for a number of years, so that the natives of the islands died by scores at the wrecks of the Oriskany and the crew of the Oriskany. Among the dead of the crew of the Oriskany was Murray D. McDonald, of Jacksonville, Illinois. The crew of the Oriskany and three of the crew of the Oriskany were taken home in another vessel.

Fire at Havana, September 7th.—Last night a fire broke out in the city of Havana, and spread rapidly in four corners of the square, and is supposed to have taken the work of an hour. The loss is estimated at over \$500,000. It is reported that twenty lives were lost. The scenes around the burning square were exciting and terrible. Parents saw their children from bed to rise to save them from the flames. The fire broke out simultaneously in four corners of the square, and is supposed to have taken the work of an hour. The loss is estimated at over \$500,000. It is reported that twenty lives were lost. The scenes around the burning square were exciting and terrible. Parents saw their children from bed to rise to save them from the flames. The fire broke out simultaneously in four corners of the square, and is supposed to have taken the work of an hour. The loss is estimated at over \$500,000. It is reported that twenty lives were lost. 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